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D350-615-041
Job Sheet 205413



Part No: D350-615-041

Job Qty: 10 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 1/17/20

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	1/17/20		0.00	0.92	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	10 pcs	1/17/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 4 - 28		
130	QC 4	10 pcs	1/17/20		0.00	0.00			



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Container No: S246110



Part: D350-615-041

Job No: 205413

Serial No/Batch: S246110

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity 01/09/20

Plex 1/9/20 9:20 AM Dart.lajeunesse.marie

1/9/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 Packaging 3-1 - Stock - B4B 10 pcs	1/17/20	0.00 0.00	QC 4 - 58	
			QC 4 - 69	
			QC 4 - 9	JRB
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	
			QC 4 - 78	
			QC 4 - 84	
			QC 4 - 80	
			Packaging 3 - 1 - B4B	JRB
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
145 DC - 1 - B4B	1/17/20	0.00 0.00	Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
150 QC 21 - FG	1/17/20	0.00 0.00	Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
			DC - 1 - B4B	DAS
			DC - 2 - B4B	21
			QC 21 - FG - 21	9-00
			QC 21 - FG - 70	DAS
			QC 21 - FG - 53	21
			Broussard	9-00

JAN 17 2020

JAN 17 2020

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C

Descriptions: bolts***

120 - (QC5- Inspect part completeness to step on W/O)

130 - (QC4- 100% Inspect kits for completeness)

140 - (Identify as per dwg & Stock Location:) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

1/9/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	30 Ea (3 ea)	110-Small Fab - 1	5227449
5/16WC	Washer	120 Ea (12 ea)	110-Small Fab - 1	5243414
7/16-14-050C	SS Bolt 7/16 5" Long	10 Ea (1 ea)	110-Small Fab - 1	5243402
7/16WC	Washer, SS Flat 7/16	20 Ea (2 ea)	110-Small Fab - 1	5220327
D2282-041	T Assembly	10 pcs (1 ea)	110-Small Fab - 1	5239928
D2282-043	Saddle Assembly	10 pcs (1 ea)	110-Small Fab - 1	5245923
D3015-3	Locknut	30 pcs (3 ea)	110-Small Fab - 1	5240908
D3015-5	SS Nylock Nut 7/16	10 pcs (1 ea)	110-Small Fab - 1	5227493

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	30	199	0
	5/16WC	120	1,309	0
	7/16-14-050C	10	141	0
	7/16WC	20	503	0
	D2282-041	10	29	0
	D2282-043	10	12	0
	D3015-3	30	358	0
	D3015-5	10	152	0

Part Specifications

Specifications could not be found.

Def-T- eye (M138973)

Plex 1/9/20 9:20 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
		Large Fab ☐		Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				